

Work Order ID 75791

Monday, October 31, 2011 11:03:31 AM

75791

AOG

Page 1

Item ID: D412-698-019

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Bearing Overhaul

Start Date: 10/31/2011 Start Qty: 2.00

2

Cust Item ID:

Required Date: 10/31/2011 Req'd Qty: 2.00

2

Customer:

Today please

Reference:

Approvals: Process Plan: *MLF* Date: *11-10-31*

Tooling:

Date:

Run Start ***NR1***

QC: Date:

SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
IIN D412-698	Rev E

100

0.00

100

DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPPD412-698-019

CHG001

M 11 10 31 (2)
For MLT 11-10-31

110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

SP 11-10-31

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Memo

0.00

Quality Control

M 11 10 31 (2)

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N900040100Setup Start ***NS1***

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Item Name: Bearing Overhaul

Start Date: 10/31/2011 Start Qty: 2.00

2

Cust Item ID:

Required Date: 10/31/2011 Req'd Qty: 2.00

2

Customer:

Reference:

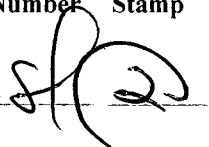
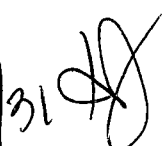
Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00							
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D412-698-019								
	Location: _____								
	PPP Rev: <u>A</u>								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

11/10/31 11/10/31 mf
11-10-31

Picklist Print

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Page 1

Work Order ID: 75791

Parent Item: D412-698-019

Parent Item Name: Bearing Overhaul

Start Date: 10/31/2011

Required Date: 10/31/2011

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP Rev:B 05-10-12 Pick List Revised KJ/JLM
IPP Rev:C 08-01-28 change to rev D ECN 1104 DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
<i>W/H</i> <i>x2</i> D3121-21 Bolt		Manufactured	No			110	Each	74.0000	7	<i>SP</i> 14			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST235		74							
				66969		1							
				74546		73							
<i>W/H</i> <i>x2</i> D3121-241 Bearing Assembly		Manufactured	No			110	Each	46.0000	5	<i>14x</i> <i>SP</i> 10			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST235A		46							
				67280		3							
				71851		1							
				74537		2							
				75241		40							
<i>W/H</i> <i>x2</i> D3137-3 Guide		Manufactured	No			110	Each	2.0000	1	<i>2x</i> <i>SP</i> 1339628			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST235B		2							
				73471		2							
<i>W/H</i> <i>x2</i> D3137-5 Washer		Manufactured	No			110	Each	8.0000	1	<i>SP</i> 2			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST235B		8							
				68262		8							
<i>W/H</i> <i>x2</i> D3183-045 Bearing Assembly		Manufactured	No			110	Each	73.0000	2	<i>2x</i> <i>SP</i> 11-10-31			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST235B		73							
				74850		73							

Picklist Print

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Work Order ID: 75791

Parent Item: D412-698-019

Start Date: 10/31/2011

Required Date: 10/31/2011

Parent Item Name: Bearing Overhaul

Start Qty: 2.00

Required Qty: 2.00

MS24694-S101

Screw

Purchased

No

110

Each

19.0000

CT

2 11-10-31

Location

Loc Qty

Loc Code

ST289A

19

110363

9

118159

10

2x

6.0 PARTS LIST - CABIN DOOR MODIFICATION KITS

(FOR AIRCRAFT EQUIPPED WITH P/N 205-032-669-XXX ALUMINUM DOORS)

Qty -011	Qty -012	Qty -013	Qty -017	Qty -019	Qty -021	Part Number	Description
X						D412-698-011	CABIN DOOR ROLLER KIT, LH
	X					D412-698-012	CABIN DOOR ROLLER KIT, RH
		X				D412-698-013	DOOR HANDLE KIT
			X			D412-698-017	REPLACEMENT DOOR TRACK KIT
				X		D412-698-019	BEARING OVERHAUL KIT
					X	D412-698-021	REPLACEMENT SHIM KIT
3	3					D3121-141	BRACKET ASSEMBLY
1						D3121-143	BRACKET ASSEMBLY
	1					D3121-144	BRACKET ASSEMBLY
1	1					D3137-043	BRACKET ASSEMBLY
1						D3183-043	BRACKET ASSEMBLY
	1					D3183-044	BRACKET ASSEMBLY
9	9		9			D3199-1	BRACKET
1	1		1			D3202-1	COVER
		4				D3203-1	HANDLE
		1				D3220-041	DOUBLER
		1				D3220-042	DOUBLER
		2				D3220-3	DOUBLER
				7		D3121-21	BOLT
				5		D3121-241	BEARING ASSEMBLY
				1		D3137-3	GUIDE
				1		D3137-5	WASHER
				2		D3183-045	BEARING ASSEMBLY
					3	D3238-1	SHIM
					1	D3238-3	SHIM
					2	D3238-5	SHIM
					6	D3238-11	SHIM
					2	D3238-13	SHIM
					4	D3238-15	SHIM
		8				AN960JD416L	WASHER
		8				MS21042L4	NUT (OR MS21042-4)
		16				MS24694-S98	SCREW
				1		MS24694-S101	SCREW

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Revision: E
Date: 08.05.01